# **Technical Data Sheet**

TDS B567 Stainless Steel Pipe Sealant Revised 03.08.10



# Bondloc B567 Stainless Steel Pipe Sealant

#### PRODUCT DESCRIPTION

B567 is an easy to break sealant and locking action product that gives an instant seal to low pressures. Fast fixture times are found on a range of materials such as copper, mild steel and other metals. Cold temperatures will slow the cure but not the instant seal.

B567 is lubricated with active teflon particles smoothing assembly and increasing sealing tightness, preventing escape of gas or other mediums. The locking action gives the parts vibration proof qualities and withstands changes in temperature and pressures.

B567 Pipe sealant is a high performance anaerobic that locks and seals metal, tapered pipe threads and fittings like those found on air compressors. It's ideal for stainless steel, aluminium, galvanized metal and other inert metals.

B567 has excellent solvent resistance and withstands temperatures up to 204°C. It provides an instant seal up to 1000psi and seals up to 10,000 psi when fully cured. This fast cure time allows quick assembly and prevents galling. While B567 holds the seal, disassembly is easy with standard hand tools.

#### **PROPERTIES**

An easy break pipe joint sealant to allow assembly of big and small fittings with ease of disassembly. Advantages:

- Non shredding unlike PTFE tape
- Non hardening outside joint easy flush out
- No squeeze out under pressure
- Seals to burst pressure of the pipes
- No corrosion in the joint

#### **INSTRUCTIONS FOR USE**

Ensure parts are clean, dry and free from oil and grease.

## PROCEDURE FOR APPLICATION

Product is normally hand applied from the bottle.

#### **STORAGE**

Store in a cool area out of direct sunlight. Shelf Life >12 months at ambient temperature.

#### **HEALTH & SAFETY IN USE**

IRRITANT: Contains Methacrylate Esters and some products contain small amounts of Acrylic Acid. Irritates eyes, the respiratory organs and the skin. In case of contact with the skin wash immediately with plenty of water.

#### **TECHNICAL FEATURES**

Resin	Dimethacrylate
Colour	Off white cream
Cure speed with Activator	Fast to fixture
Cure speed without Activator	15/20 minutes
Viscosity - Brookfield Sp6 @ 20rpm	20000cps (12 to 30000)
Gap Fill	0.015 max 0.5
Flash Point	>100°C
Shelf Life	12 months @ 20°C
Specific Gravity	1.06
Max Operating Temperature	-50 to 204°C

### **CURED PERFORMANCE**

Full Cure Time	24 hours @ 20°C
Typical Breakaway Strength	6Nm (5 yp to 8)
Typical prevailing strength	2N.m (1 up to 4)

#### **PRESENTATION**

Bottles......50ml & 250ml